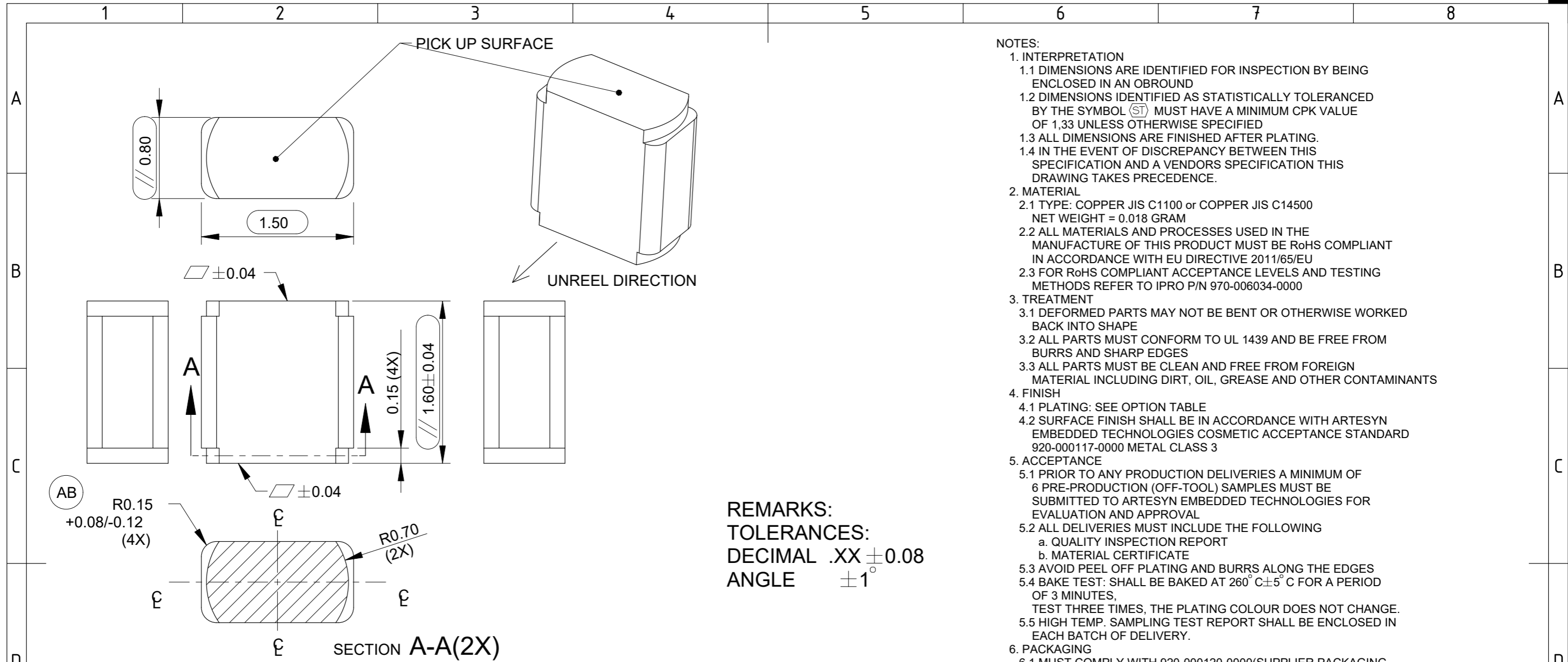


PROPRIETARY, CONFIDENTIAL and/or TRADE SECRET MATERIAL -- NOT OPEN TO PUBLIC. DO NOT SCAN, COPY OR DISTRIBUTE WITHOUT WRITTEN AUTHORIZATION FROM ARTESYN EMBEDDED TECHNOLOGIES, INC.
 ©2020 ARTESYN EMBEDDED TECHNOLOGIES, INC. ALL RIGHTS RESERVED
 This document, and the information it contains, are the property of ARTESYN EMBEDDED TECHNOLOGIES, INC. and are protected by law. Both must be held in strictest confidence at all times.
 No license or right to copy, use or disclose this document, or the information it contains, is granted either expressly or by implication.



REMARKS:
 TOLERANCES:
 DECIMAL .XX ±0.08
 ANGLE ±1°

- NOTES:
- INTERPRETATION
 - DIMENSIONS ARE IDENTIFIED FOR INSPECTION BY BEING ENCLOSED IN AN OBROND
 - DIMENSIONS IDENTIFIED AS STATISTICALLY TOLERANCED BY THE SYMBOL (ST) MUST HAVE A MINIMUM CPK VALUE OF 1,33 UNLESS OTHERWISE SPECIFIED
 - ALL DIMENSIONS ARE FINISHED AFTER PLATING.
 - IN THE EVENT OF DISCREPANCY BETWEEN THIS SPECIFICATION AND A VENDORS SPECIFICATION THIS DRAWING TAKES PRECEDENCE.
 - MATERIAL
 - TYPE: COPPER JIS C1100 or COPPER JIS C14500
NET WEIGHT = 0.018 GRAM
 - ALL MATERIALS AND PROCESSES USED IN THE MANUFACTURE OF THIS PRODUCT MUST BE RoHS COMPLIANT IN ACCORDANCE WITH EU DIRECTIVE 2011/65/EU
 - FOR RoHS COMPLIANT ACCEPTANCE LEVELS AND TESTING METHODS REFER TO IPRO P/N 970-006034-0000
 - TREATMENT
 - DEFORMED PARTS MAY NOT BE BENT OR OTHERWISE WORKED BACK INTO SHAPE
 - ALL PARTS MUST CONFORM TO UL 1439 AND BE FREE FROM BURRS AND SHARP EDGES
 - ALL PARTS MUST BE CLEAN AND FREE FROM FOREIGN MATERIAL INCLUDING DIRT, OIL, GREASE AND OTHER CONTAMINANTS
 - FINISH
 - PLATING: SEE OPTION TABLE
 - SURFACE FINISH SHALL BE IN ACCORDANCE WITH ARTESYN EMBEDDED TECHNOLOGIES COSMETIC ACCEPTANCE STANDARD 920-000117-0000 METAL CLASS 3
 - ACCEPTANCE
 - PRIOR TO ANY PRODUCTION DELIVERIES A MINIMUM OF 6 PRE-PRODUCTION (OFF-TOOL) SAMPLES MUST BE SUBMITTED TO ARTESYN EMBEDDED TECHNOLOGIES FOR EVALUATION AND APPROVAL
 - ALL DELIVERIES MUST INCLUDE THE FOLLOWING
 - QUALITY INSPECTION REPORT
 - MATERIAL CERTIFICATE
 - AVOID PEEL OFF PLATING AND BURRS ALONG THE EDGES
 - BAKE TEST: SHALL BE BAKED AT 260°C ±5°C FOR A PERIOD OF 3 MINUTES, TEST THREE TIMES, THE PLATING COLOUR DOES NOT CHANGE.
 - HIGH TEMP. SAMPLING TEST REPORT SHALL BE ENCLOSED IN EACH BATCH OF DELIVERY.
 - PACKAGING
 - MUST COMPLY WITH 920-000120-0000(SUPPLIER PACKAGING STANDARDS)
 - PARTS TO BE PACKAGED IN TAPE AND REEL. SEE DRAWING PICK UP POINT. TAPE & REEL PACKAGING PER EIA-481-D
 - PACKAGED ON 13" RECYCLABLE REELS, TAPE WIDTH 12MM, PITCH 4MM, 5000 PIECES PER REEL, 2KG REEL WEIGHT MAX.
 - OTHER REQUIREMENTS
 - ARTESYN EMBEDDED TECHNOLOGIES PART NO. AND VENDOR CODE SHOULD BE SHOWN CLEARLY ON THE PACKAGING

OPTION TABLE			
P/N SUFFIX (TABD)	DESCRIPTION	MATERIAL	PLATING
-0000	MECH,FAB MET,SLDRL,CU,MACHINED, MATTE TIN	SEE NOTE 2.1	MATTE TIN WITH NICKEL UNDERPLATE, Ni 2~4µm MIN. , Sn 4~8µm
-0100	MECH,FAB MET,SLDRL,CU,MACHINED, HIGH TEMPERATURE MATTE TIN	SEE NOTE 2.1	HIGH TEMPERATURE MATTE TIN WITH NICKEL UNDERPLATE, Ni 2~4µm MIN. , Sn 4~8µm

-TABD	AB	8162211	-DIM R0.15 +0.08/-0.12 WAS R0.15 -ROLL UP DRAWING REV TO AB	2020-08-25	ALEX WONG	<i>Kane</i>	Drawn to ISO STANDARDS Tolerancing SEE REMARKS	Unless Stated Otherwise			
								General tolerances	Units	Scale	
								SEE REMARKS	LENGTH: mm ANGLE: DEG	NA	
								Material	Treatment		
SEE NOTES								SEE REMARKS			
-TABD	AA		-FIRST RELEASE	2020-08-13	ALEX WONG	KANE CHAN	Created by	Approved by	Document type		
							ALEX WONG	KANE CHAN	DRAWING		
Dept. Technical reference CNH ALEX WONG							Document status				
SEE DESCRIPTION IN THE OPTION TABLE							RELEASED				
Title, Supplementary title							500-010380-TABD				
P/N SUFFIX	REVISION	ECO NO.	REVISION DESCRIPTION	DATE	REVISED BY	APPROVED BY	Rev.		Date of issue	Lang.	Sheet
1	2	3	4	5	6	7	AB		2020-08-13	EN	1 of 1
SHEET REVISION HISTORY											